

We claim:

1. A process for separating a mixture comprising
 - 5 a) a monoolefinically unsaturated compound which is obtainable by adding two terminal olefins which bear the functional groups required to prepare the monoolefinically unsaturated compound containing at least two functional groups, or a saturated compound obtained by hydrogenating such a compound,

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- 10 b) a compound which is obtainable by adding more than two of the terminal olefins mentioned in a) or a compound obtained by hydrogenating such a compound,
and

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- 15 c) a compound which contains a transition metal, is homogeneous with respect to the mixture and is suitable as a catalyst for preparing a monoolefinically unsaturated compound by adding two terminal olefins which bear the functional groups required to prepare the monoolefinically unsaturated compound containing at least two functional groups,

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by means of a semipermeable membrane to obtain a permeate and a retentate in such a way that the weight ratio of component b) to component c) in the mixture fed to the semipermeable membrane is smaller than in the retentate.

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2. A process as claimed in claim 1, wherein the component c) used is a rhodium-, ruthenium-, palladium- or nickel-containing compound.

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3. A process as claimed in claim 1, wherein the component c) used is a rhodium-containing compound.

4. A process as claimed in any of claims 1 to 3, wherein the component c) used is a rhodium-containing compound which is homogeneous with respect to the mixture and is of the formula $[L^1RhL^2L^3R]^+X^-$ where

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L^1 is an anionic pentahapto ligand;

L^2 is an uncharged 2-electron donor;

L^3 is an uncharged 2-electron donor;

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R is selected from the group consisting of H, C_1-C_{10} -alkyl, C_6-C_{10} -aryl and C_7-C_{10} -aralkyl ligands;

X^- is an uncoordinating anion;

and where two or three of L^2 , L^3 and R are optionally joined.

5 5. A process as claimed in claim 4, wherein L^1 is pentamethylcyclopentadienyl.

6. A process as claimed in either of claims 4 and 5, wherein X^- is selected from the group consisting of BF_4^- , $B(\text{perfluorophenyl})_4^-$, $B(3,5\text{-bis}(\text{trifluoromethyl})\text{phenyl})_4^-$,
10 $Al(OR^F)_4^-$ where R^F is identical or different fluorinated or perfluorinated aliphatic or aromatic radicals.

7. A process as claimed in any of claims 4 to 6, wherein L^2 and L^3 are each independently selected from the group consisting of C_2H_4 , $CH_2=CHCO_2Me$, $P(OMe)_3$ and $MeO_2C-(C_4H_6)-CO_2Me$.

15 8. A process as claimed in any of claims 4 to 6, wherein L^2 and L^3 together are selected from the group consisting of acrylonitrile and 5-cyanopentenoic ester.

9. A process as claimed in any of claims 4 to 7, wherein L^2 and R together are
20 $-CH_2-CH_2CO_2Me$.

10. A process as claimed in any of claims 4 to 7 or 9, wherein L^2 , L^3 and R together are $MeO_2C(CH_2)_2-(CH)--(CH_2)CO_2Me$.

25 11. A process as claimed in claim 3, wherein the component c) used is a compound selected from the group consisting of

[$Cp^*Rh(C_2H_4)_2H$] $^+$ BF_4^- ,
[$Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)$] $^+$ BF_4^- ,
30 [$Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)$] $^+$ BF_4^- ,
[$Cp^*Rh(MeO_2C(CH_2)_2-(CH)--(CH_2)CO_2Me)$] $^+$ BF_4^- ,
[$Cp^*Rh(C_2H_4)_2H$] $^+$ $B(3,5\text{-bis}(\text{trifluoromethyl})\text{phenyl})_4^-$,
[$Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)$] $^+$ $B(3,5\text{-bis}(\text{trifluoromethyl})\text{phenyl})_4^-$,
35 [$Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)$] $^+$ $B(3,5\text{-bis}(\text{trifluoromethyl})\text{phenyl})_4^-$,
[$Cp^*Rh(MeO_2C(CH_2)_2-(CH)--(CH_2)CO_2Me)$] $^+$ $B(3,5\text{-bis}(\text{trifluoromethyl})\text{phenyl})_4^-$,
[$Cp^*Rh(C_2H_4)_2H$] $^+$ $B(\text{perfluorophenyl})_4^-$,
40 [$Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)$] $^+$ $B(\text{perfluorophenyl})_4^-$,
[$Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)$] $^+$ $B(\text{perfluorophenyl})_4^-$ [$Cp^*Rh(MeO_2C(CH_2)_2-(CH)--(CH_2)CO_2Me)$] $^+$ $B(\text{perfluorophenyl})_4^-$,
[$Cp^*Rh(C_2H_4)_2H$] $^+$ $Al(OR^F)_4^-$,

[Cp*Rh(P(OMe)₃)(CH₂=CHCO₂Me)(Me)]⁺ Al(OR^F)₄⁻,
[Cp*Rh(-CH₂-CH₂CO₂Me)(P(OMe)₃)]⁺ Al(OR^F)₄⁻ and
[Cp*Rh(MeO₂C(CH₂)₂-(CH)-)(CH₂)CO₂Me)]⁺ Al(OR^F)₄⁻,

5 where R^F is identical or different part-fluorinated or perfluorinated aliphatic or aromatic radicals.

12. A process as claimed in any of claims 1 to 11, wherein the compound a) used is a compound selected from the group consisting of adipic diester, adiponitrile, 10 5-cyanovaleric ester, 1,4-butenedinitrile, 5-cyanopentenoic ester and hexenedioic diester.
13. A process as claimed in any of claims 1 to 12, wherein a membrane which comprises substantially one or more organic or inorganic materials.
14. A process as claimed in any of claims 1 to 13, wherein the mean average pore size of the membrane is in the range from 0.9 to 50 nm in the case of inorganic membranes.
- 20 15. A process as claimed in any of claims 1 to 13, wherein the mean average separation limit of the membrane is in the range from 500 to 100000 daltons in the case of organic membranes.
16. A process as claimed in any of claims 1 to 15, wherein the ratio of the pressure 25 on the retentate side of the membrane to the pressure on the permeate side of the membrane is in the range from 2 to 100.
17. A process as claimed in any of claims 1 to 16, wherein a pressure in the range from 0.1 to 10 MPa is applied on the retentate side of the membrane.
- 30 18. A process as claimed in any of claims 1 to 17, wherein a pressure in the range from 1 to 1000 kPa is applied on the permeate side of the membrane.
19. A process as claimed in any of claims 1 to 18, wherein the membrane separation 35 is carried out at a temperature in the range from 0 to 150°C.